



Mechanical Power driven by

- Manufactured in facilities certified with ISO 9001:2015, ISO 14001:2015 & OHSAS 18001:2007.
- Manufactured in accordance to 8528-1 to 12.
- Engine performance according to ISO 3046, BS 5514, DIN 6271.
- Alternator performance according to NEMA-MG1, BS 5000, DIN EN, relevant ISO, IEC60034.
- Breaker comply with IEC – 60947-2.



الصناعات الدقيقة
PRECISION INDUSTRIES

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MODEL	rpm / Hz	VOLTAGE	PRIME ⁽¹⁾	STANDBY ⁽²⁾
PI25C	1800 / 60	480 / 277	22.5kVA / 18.0kWe	25.0kVA / 20.0kWe

ENGINE SPECIFICATIONS

Rated Output (PRP) ⁽¹⁾	25.9 kW _m
Rated Output (ESP) ⁽²⁾	28.7 kW _m
Engine Make & Model	Cummins X2.5G4
No. of Cylinders	3 Vertical In-line
Cycle	4 Strokes
Aspiration	Naturally Aspirated
Cooling Method	Water
Governing Type	Mechanical
Governing Class	G2 - ISO 8528 Part 1
Compression Ratio	18.5 : 1
Displacement	2.5 L / 153 in ³
Bore/Stroke (mm / in)	(91.4/127) / (3.59/5)
Battery and Charger Alternator	12 VDC, 36Amp

AIR SYSTEM

Air Filter Type	Dry Element
Combustion Air Flow (PRP)	2.3 m ³ /min
Combustion Air Flow (ESP)	2.3 m ³ /min
Radiator Air Flow	96 m ³ /min

COOLING SYSTEM

Total Coolant Capacity	7 L / 1.85 US gal
Water Pump Type	Centrifugal Eng-Driven
Radiator Fan Load	0.9 kW
Heat Radiation to Room (PRP)	N.A
Heat Radiation to Room (ESP)	7.5 kW

LUBRICATION SYSTEM

Oil Filter Type	Spin on full flow filter
Total Oil Capacity	8.0 L / 2.1 US gal.
Oil Pan	7.3 L / 1.9 US gal.
Oil Type	API CH4/CI4; SAE 15W-40

FUEL SYSTEM

Fuel Filter: Spin on full flow filter with water separator	
Recommended Fuel	Class A2 Diesel
Fuel Consumption Standby	8.0 L/hr / 2.1 US gal/hr
Fuel Consumption 100% PRP	7.2 L/hr / 1.9 US gal/hr
Fuel Consumption 75% PRP	5.3 L/hr / 1.4 US gal/hr
Fuel Consumption 50% PRP	3.7 L/hr / 0.9 US gal/hr

EXHAUST SYSTEM

Muffler Type	Industrial Grade
Max. Back Pressure	3.38 kPa
Exhaust Gas Flow (PRP/ESP)	N.A / N.A
Exhaust Gas Temperature	660 °C

ALTERNATOR SPECIFICATIONS

Rated Output (Prime) ⁽¹⁾	25.0 kVA
Rated Output (Stand by) ⁽²⁾	26.9 kVA
Alternator Make & Model	Stamford PI144D/SOL2M1
Number of Poles	4
Number of Winding Leads	12
Type of Bearing	Single
Insulation Class / Temp Rise	H / H
Efficiency	84.80%
Ingress Protection Rating	IP 23
Excitation System	Self Excited
AVR Model	Stamford - AS480

ALTERNATOR OPERATING DATA

Overspeed	2250 r.p.m
Voltage Regulation	± 1.0 %
Waveform distortion	No load <1.5% Linear load <5%
Radio Interface	Standard EN61000-6-2:2001
Cooling Air Flow	0.122 m ³ /sec

⁽¹⁾ **PRIME POWER RATING (PRP):** PRP is defined as the maximum power which a Generating set is capable of delivering continuously whilst supplying a variable electrical load when operated for an unlimited number of hours per year. The permissible average power output over 24 hours shall not exceed 70% of PRP unless otherwise agreed by RIC engine manufacturer. An overload capability of 10% of 100% of the prime rated electrical power is permitted for emergency use for a period of 1 hour within 12 hours of operation

⁽²⁾ **EMERGENCY STANDBY POWER RATING (ESP):** ESP is defined as the maximum power available during a variable electrical power sequence, under the stated operation condition, for which a generating set is capable of delivering power in the event of a utility power outage or under test condition for up to 200 Hours of operation per year. The permissible average output over 24 hour of operation shall not exceed 70 % of the ESP power rating noting that no over load is permitted.

CONTROLLER SPECIFICATIONS

Controller Make & Model	DeepSea 4520
Operation Mode	MRS / AMF (optional)
Display	Graphic Back-lit LCD (128x64) pixels
Ingress Protection Rating	IP65
Binary Inputs/Outputs	4 / 4
Analog Inputs	3
Measurement	Vac, A, Hz, kVA, kW, Vdc
Event Log	Alarms log, Hrs log
Communication	USB

ENCLOSURE SPECIFICATIONS

Enclosure Type	Acoustic & Weather Proof
Anticorrosive Protection	Polyester Powder Coated Galvanized Sheet
Ingress Protection Rating	IP23
Lifting	ISO Standard Lifting
Emergency	External Emergency Push Button
Canopy RAL Color	RAL 2000
Baseframe RAL Color	RAL 9011
Noise Pressure level @ 7m	67.2 dB(A)

GENSET DIMENSIONS & WEIGHT

GENSET TYPE	Length (mm)	Width (mm)	Height (mm)	Fuel Tank Capacity (L)	Dry Weight (kg)	Wet Weight (kg)
OPEN	1455	867	1141	102	652	680
CLOSE	2151	1003	1328	175	880	895

STANDARD MECHANICAL FEATURES

Genset design provides a low noise level with an optimized performance of the ventilation and exhaust systems at 50 °C ambient temperature.

Robust structure design of Enclosure and Baseframe.

Heavy duty lifting lugs.

Multi doors for easy access & maintenance.

Ingress Protection Rating according to BS EN 60529.

Heavy Duty Baseframe with built-in tank & forklift pockets.

Industrial Grade Muffler with rain cap.

STANDARD ELECTRICAL FEATURES

An advance Control system is designed to provide a comprehensive protection and to monitor the parameters of generating set.

MCCB power circuit breaker.

Battery with charging alternator, cables, and tray.

Sealed harness & high resistant electrical connections.

Fast and accurate protection response.

Generating Set remote start function.

Numeric display with LED. Various languages capable.

OPTIONAL FEATURES

Advanced Controllers are available on request.

4 poles manual / Motorized Circuit breaker

Jacket water pre-heater

Static Battery Charger

Residential / Critical grade muffler

Fuel Filter / Water separator Fuel Filter

Remote Annunciator

Application

Infrastructure, Industrial, Residential, Telecom, Defence, Mining, Agriculture,

