











# Mechancial Power driven by



- Manufactured in facilities certified with ISO 9001:2015, ISO 14001:2015 & OHSAS 18001:2007.
- O Manufactured in accordance to 8528-1 to 12.
- O Engine performance according to ISO 3046, BS 5514, DIN 6271.
- Alternator performance according to NEMA-MG1, BS 5000, DIN EN, relevant ISO, IEC60034.
- O Breaker complise with IEC 60947-2.





## PI 438C

### **Industrial Generating Set**

Rev:1



MODEL rpm / Hz VOLTAGE PRIME (1) STANDBY (2)
PI 438C 1800 / 60 480 / 277 400.0 kVA / 320.0 kWe 438.0 kVA / 350.0 kWe

ENGINE SPECIFIC	ATIONS				
Rated Output (PRP)	358 kW <sub>m</sub>				
Rated Output (FRF)	399 kW <sub>m</sub>				
Engine Make & Mod	Cummins NTA855-G3				
No. of Cylinders	6 Vertical In-line				
Cycle	4 Strokes				
Aspiration	Turbocharged and Aftercooled				
Cooling Method	Water				
Governing Type	Electronic				
Governing Class	G2 - ISO 8528 Part 1				
Compression Ratio	14.0 : 1.0				
Displacement	14.0 L / 855 in <sup>3</sup>				
Bore/Stroke (mm / i	(140/152) / (5.5/6.0)				
Battery and Charger	24 VDC, 35 Amp				
AIR SYSTEM					
Air Filter Type		Dry Element			
Combustion Air Flow (PRP)		28.62 m <sup>3</sup> /min			
Combustion Air Flow (ESP)		32.58 m <sup>3</sup> /min			
Radiator Air Flow		456 m³/min			
COOLING SYSTEM					
Total Coolant Capa	Total Coolant Capacity				
Water Pump Type		Centrifugal Eng-Driven			
Radiator Fan Load		11.6 kW			
Heat Radiation to Room (PRP)		52 Kw			
Heat Radiation to Room (ESP)		58 kW			
LUBRICATION SY	STEM				
Oil Filter Type	Spin on full flow filter				
Total Oil Capacity		38.6 L / 10.2 US gal.			
Oil Pan		36.0 L / 9.5 US gal.			
Oil Type	API CH4/CI4; SAE 15W-40				

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FUEL SYSTEM							
Fuel Filter: Spin on full flow filter with water separator							
Recommended Fuel	Class A2 Diesel						
Fuel Consumption Sta	96.0 L/hr / 25.3 US gal/hr						
Fuel Consumption 100	87.0 L/hr / 22.9 US gal/hr						
Fuel Consumption 75%	66.0 L/hr / 14.5 US gal/hr						
Fuel Consumption 50%	47.0 L/hr / 12.3 US gal/hr						
EXHAUST SYSTEM							
Muffler Type	Industrial Grade						
Max. Back Pressure	10.13 kPa						
Exhaust Gas Flow (PR	78.9 / 90.36 m³/min						
Exhaust Gas Temperature (PRP/ESP) 521 / 527 °C							
ALTERNATOR SPECIFICATIONS							
Rated Output (Prime) (1)		475.0 kVA					
Rated Output (Stand by) (2)		500.0 kVA					
Alternator Make & Model		Stamford HCI444E/S4LID-E					
Number of Poles	Number of Poles						
Number of Winding Leads		12					
Type of Bearing		Single					
Insulation Class / Temp Rise		H/H					
Efficiency		93.7%					
Ingress Protection Rating		IP 23					
Excitation System	Excitation System						
AVR Model	Stamfo	rd - SX440					
ALTERNATOR OPE	RATING	DATA					
Overspeed		2250 r.p.m					
Voltage Regulation		± 1.0 %					
Wafeform distortion		No load <1.5% Linear load <5%					
Radio Interface	Standa	rd EN61000-6-2:2001					
		2					

<sup>(1)</sup> PRIME POWER RATING (PRP): PRP is defined as the maximum power which a Generating set is capable of delivering continuously whilst supplying a variable electrical load when operated for an unlimited number of hours per year. The permissible average power output over 24 hours shall not exceed 70% of PRP unless otherwise agreed by RIC engine manufacturer. An overload capability of 10% of 100% of the prime rated electrical power is permitted for emergency use for a period of 1 hour within 12 hours of operation

Cooling Air Flow

<sup>(2)</sup> EMERGENCY STANDBY POWER RATING (ESP): ESP is defined as the maximum power available during a variable electrical power sequence, under the stated operation condition, for which a generating set is capable of delivering power in the event of a utility power outage or under test condition for up to 200 Hours of operation per year. The permissible average output over 24 hour of operation shall not exceed 70 % of the ESP power rating noting that no over load is permitted.





0.99 m<sup>3</sup>/sec



# PI 438C

### **Industrial Generating Set**

### **CONTROLLER SPECIFICATIONS** Controller Make & Model DeepSea 6120 Operation Mode MRS / AMF (optional) Display Graphic Back-lit LCD (128x64) pixles Ingress Protection Rating IP65 Binary Inputs/Outputs 6/4 4 Analog Inputs Measurement Vac, A, Hz, kVA, kW, Vdc **Event Log** Alarms log, Hrs log Communication **USB**

ENCLOSURE SPECIFICATIONS						
Enclosure Type	Acoustic & Weather Proof					
Anticorrosive Protection						
Polyester Powder Coated Galvanized Sheet						
Ingress Protection Rating		IP23				
Lifting	ISO Standard Lifting					
Emergency	External Emergency Push Butte					
Canopy RAL Color		RAL 2000				
Baseframe RAL Color		RAL 9011				
Noise Pressure level @ 7m		85 dB(A)				

### **GENSET DIMENSIONS & WEIGHT**

GENSET TYPE	Length (mm)	Width (mm)	Height (mm)	Fuel Tank Capacity (L)	Dry Weight (kg)	Wet Weight (kg)
OPEN	3127	1145	2182	695	1950	2000
CLOSE	5205	1624	2593	695	2236	2383

### STANDARD MECHANICAL FEATURES

Genset design provides a low noise level with an optimized performance of the ventilation and exhaust systems at 50 °C ambient temperature.

Robust structure design of Enclosure and Baseframe.

Hevy duty lifting lugs.

Multi doors for easy access & maintenance.

Ingress Protection Rating according to BS EN 60529.

Heavy Duty Baseframe with built-in tank & forklift pockets.

Industrial Grade Muffler with rain cap.

### STANDARD ELECTRICAL FEATURES

An advance Control system is designed to provide a comperhensive protection and to monitor the parameters of generating set.

MCCB power circuit breaker.

Battery with charging alternator, cables, and tray.

Sealed harness & high resistant electrical connections.

Fast and accurate protection response.

Generating Set remote start function.

Numeric display with LED. Various languages capable.

### **OPTIONAL FEATURES**

Advanced Controllers are available on request.

4 poles manual / Motorized Circuit breaker

Jacket water pre-heater

Static Battery Charger

Residential / Critical grade muffler

Fuel Filter / Water seperator Fuel Filter

Remote Annunciator

# PRECISION INDUSTRIES

### **Application**

Infrastructure, Industrial, Residential, Telecom, Defence, Mining, Agriculture,



